



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	482	9784A11	CRANKSHAFT	1		5
2		NSS	NOT SOLD SEPARATE, Wear S	1		5
3	30	67923T	BEARING, Ball (Lower)	1		5
4	53	67446	RING	1		5
5	39	816106	RING	7	SN# 0T979999 & Below	5
5	39	843198001	SEAL RING	7	SN# 0T980000 & Up	5
6	28	91800	KEY, Woodruff	1		5
7	25	35126	O-RING	1		2,5
8	31	88270A	RACE ASSEMBLY	2		5
9		NSS	NOT SOLD SEPARATE, Needle	2		5
10	700	858295T	PISTON	3	(Starboard-Standard)	5
10	700	858294T	PISTON	3	(Port-Standard)	5
10	700	878572A	PISTON	AR	(Starboard - .015 oversize)	
10	700	878571A	PISTON	AR	(Port - .015 oversize)	
10	700	878574A	PISTON	AR	(Starboard - .030 oversize)	
10	700	878573A	PISTON	AR	(Port - .030 oversize)	
11	40	841202	RING	12		5
12	39	858772A12	RING SET, Piston	1	(Standard)	5
12	39	875252A12	RING SET, PISTON	AR	(.015 oversize)	
12	39	875257A12	RING SET, PISTON	AR	(.030 oversize)	
13		NSS	NOT SOLD SEPARATE, Pistor	6		5
14	647	822373A	CONNECTING ROD ASSEMBLY	6	SN# 1B105071 & Below	5
14	647	822373A09	CONNECTING ROD	6	SN# 1B105072 & Up	5
15	10	94320	SCREW, (.375-24 x 1.250)	12		5
16	31	43012A	BEARING/CAGE KIT	12		5
17		NSS	NOT SOLD SEPARATE, Needl	96		5
18	12	88263	THRUST WASHER	12		5
19	29	88258001	BEARING, Needle	204		5
20	31	816773A	BEARING ASSEMBLY (Upper)	1		5
21	26	859093	SEAL	1		5
22	25	823683	O-RING	1		2,5
-	27	832934A00	POWERHEAD GASKET SET	1		
-		883892A04	POWERHEAD	1	(225)	
-		883893A04	POWERHEAD	1	(3L Work)	
-		883894A04	POWERHEAD	1	(250)	
-		891823A04	POWERHEAD	1	(200)	